



Under the Paperwork Reduction Act of 1995, no persons are required to respond to a collection of information unless it displays a valid OMB control number.

REISSUE APPLICATION DECLARATION BY THE ASSIGNEE

Docket Number (optional)

21321-0008

I hereby declare that:

The residence, mailing address and citizenship of the inventors are stated below.

I am authorized to act on behalf of the following assignee: Team Manufacturing, Inc.

and the title of my position with said assignee is: President

The entire title to the patent identified below is vested in said assignee.

Inventor James F. Cheatham

Citizenship U.S.

Residence/Mailing Address
2109 Via Alamitos, Palos Verdes, California 90274

Inventor Fred Milne

Citizenship U.S.

Residence/Mailing Address
7071 Warner Avenue, Suite 447, Huntington Beach, California 92647

☒ Additional Inventors are named on separately numbered sheets attached hereto.

Patent Number 6,042,124

Date of Patent Issued March 28, 2000

Title of Invention IN-LINE SKATE HAVING ONE PIECE CHASSIS AND WHEEL SPACERS

I believe said inventor(s) to be the original and first inventor(s) of the subject matter which is described and claimed in said patent, for which a reissue patent is sought on the invention entitled:

IN-LINE SKATE HAVING ONE PIECE CHASSIS AND WHEEL SPACERS

the specification of which

☒ is attached hereto.

☐ was filed on _____ as reissue application number _____ / _____

and was amended on _____
(If applicable)

I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR 1.56.

☐ I hereby claim foreign priority benefits under 35 U.S.C. 119(a)-(d) or (f), or 365(b). Attached is form PTO/SB/02B (or equivalent) listing the foreign applications.

I verily believe the original patent to be wholly or partly inoperative or invalid, for the reasons described below. (Check all boxes that apply.)

☐ by reason of a defective specification or drawing.

☒ by reason of the patentee claiming more or less than he had the right to claim in the patent.

☐ by reason of other errors.

[Page 1 of 2]

This collection of information is required by 37 CFR 1.175. The information is required to obtain or retain a benefit by the public which is to file (and by the USPTO to process) an application. Confidentiality is governed by 35 U.S.C. 122 and 37 CFR 1.14. This collection is estimated to take 30 minutes to complete, including gathering, preparing, and submitting the completed application form to the USPTO. Time will vary depending upon the individual case. Any comments on the amount of time you require to complete this form and/or suggestions for reducing this burden, should be sent to the Chief Information Officer, U.S. Patent and Trademark Office, U.S. Department of Commerce, P.O. Box 1450, Alexandria, VA 22313-1450. DO NOT SEND FEES OR COMPLETED FORMS TO THIS ADDRESS. SEND TO: Commissioner for Patents, P.O. Box 1450, Alexandria, VA 22313-1450.

If you need assistance in completing the form, call 1-800-PTO-9199 and select option 2.



PTO/SB/52 (07-03)

Approved for use through 01/31/2004. OMB 0651-0033

U.S. Patent and Trademark Office; U.S. DEPARTMENT OF COMMERCE

Under the Paperwork Reduction Act of 1995, no persons are required to respond to a collection of information unless it displays a valid OMB control number.

REISSUE APPLICATION DECLARATION BY THE ASSIGNEEDocket Number (Optional)
21321-0008

At least one error upon which reissue is based is described as follows:

see attached sheet

[Attach additional sheets, if needed.]

All errors corrected in this reissue application arose without any deceptive intention on the part of the applicant.

I hereby appoint:



Practitioners at Customer Number:

23,600

OR



Practitioner(s) named below:

Name	Registration Number

as my/our attorney(s) or agent(s) to prosecute the application identified above, and to transact all business in the United States Patent and Trademark Office connected therewith.

Correspondence Address: Direct all communications about the application to:



Customer Number:

23,600

OR

Firm or
Individual
Name

Address

Address

City

State

Zip

Country

Telephone

Fax

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine and imprisonment, or both, under 18 U.S.C. 1001, and that such willful false statements may jeopardize the validity of the application, any patent issuing thereon, or any patent to which this declaration is directed.

Full name of person signing (given name, family name)

Ed Ellis

Signature

Date

12/9/03

Address of Assignee

2625 Holmstead Place, Rancho Dominguez, California 90220



SUPPLEMENTAL REISSUE APPLICATION DECLARATION BY THE ASSIGNEE
(PTO/SB/52), page 3

Additional Inventor:

Inventor: Orval L. Englebrecht

Citizenship: U.S.

Residence / Mailing address: 1373 Midsite St., Covina, California 91722

CONTINUATION OF SECTION RE: At least one error upon which reissue is based is described as follows:

Original Patent Claim 13 provides as follows:

A method of making an in-line skate comprising:
providing a single piece of metal suitable for forming
forming said piece of metal into a skate chassis having a top portion, a bottom portion and two sides extending in a length direction;
forming a plurality of apertures in the bottom portion of the chassis along its length direction;
coining a plurality of annular projections from said piece of metal in areas surrounding said apertures to form a plurality of spacers extending from each side of the chassis toward the opposite side of the chassis;
rotatably mounting a plurality of wheels on axles extending through the apertures; and
mounting footwear to the top portion of the chassis.

Patentee has the right to claim a process of making an in-line skate that does not require providing a single piece of metal from which a plurality of apertures and a chassis are formed.

**STATEMENT UNDER 37 CFR 3.73(b)**Applicant/Patent Owner: TEAM MANUFACTURING, INC.Application No./Patent No.: 6,042,124 Filed/Issue Date: March 28, 2000Entitled: IN-LINE SKATE HAVING ONE PIECE CHASSIS AND WHEEL SPACERSTEAM MANUFACTURING, INC., a Corporation

(Name of Assignee)

(Type of Assignee, e.g., corporation, partnership, university, government agency, etc.)

states that it is:

1. ☒ the assignee of the entire right, title, and interest; or
2. ☐ an assignee of less than the entire right, title and interest.
The extent (by percentage) of its ownership interest is _____ %
in the patent application/patent identified above by virtue of either:

A. ☒ An assignment from the inventor(s) of the patent application/patent identified above. The assignment was recorded in the United States Patent and Trademark Office at Reel 012821, Frame 0886, or for which a copy thereof is attached.

OR

B. ☐ A chain of title from the inventor(s), of the patent application/patent identified above, to the current assignee as shown below:

1. From: _____ To: _____
The document was recorded in the United States Patent and Trademark Office at
Reel _____, Frame _____, or for which a copy thereof is attached.
2. From: _____ To: _____
The document was recorded in the United States Patent and Trademark Office at
Reel _____, Frame _____, or for which a copy thereof is attached.
3. From: _____ To: _____
The document was recorded in the United States Patent and Trademark Office at
Reel _____, Frame _____, or for which a copy thereof is attached.

☐ Additional documents in the chain of title are listed on a supplemental sheet.

☐ Copies of assignments or other documents in the chain of title are attached.

[NOTE: A separate copy (i.e., the original assignment document or a true copy of the original document) must be submitted to Assignment Division in accordance with 37 CFR Part 3, if the assignment is to be recorded in the records of the USPTO. See MPEP 302.08]

The undersigned (whose title is supplied below) is authorized to act on behalf of the assignee.

12/9/03
Date
310-639-0251
Telephone number

Ed Ellis

Typed or printed name

Ed Ellis
Signature

President

Title

This collection of information is required by 37 CFR 3.73(b). The information is required to obtain or retain a benefit by the public which is to file (and by the USPTO to process) an application. Confidentiality is governed by 35 U.S.C. 122 and 37 CFR 1.14. This collection is estimated to take 12 minutes to complete, including gathering, preparing, and submitting the completed application form to the USPTO. Time will vary depending upon the individual case. Any comments on the amount of time you require to complete this form and/or suggestions for reducing this burden, should be sent to the Chief Information Officer, U.S. Patent and Trademark Office, U.S. Department of Commerce, P.O. Box 1450, Alexandria, VA 22313-1450. DO NOT SEND FEES OR COMPLETED FORMS TO THIS ADDRESS. SEND TO: Commissioner for Patents, P.O. Box 1450, Alexandria, VA 22313-1450.

If you need assistance in completing the form, call 1-800-PTO-9199 and select option 2.



Under the Paperwork Reduction Act of 1995, no persons are required to respond to a collection of information unless it displays a valid OMB control number.

Approved for use through 01/31/2004. OMB 0651-0033
U.S. Patent and Trademark Office; U.S. DEPARTMENT OF COMMERCE

REISSUE APPLICATION DECLARATION BY THE INVENTOR

Docket Number (Optional)

21321-0008

I hereby declare that:

Each inventor's residence, mailing address and citizenship are stated below next to their name.

I believe the inventors named below to be the original and first inventor(s) of the subject matter which is described and claimed in patent number 6,042,124 granted March 28, 2000 and for which a reissue patent is sought on the invention entitled IN-LINE SKATEHAVING ONE PIECE CHASSIS AND WHEEL SPCAERS

the specification of which

☒ is attached hereto.

☐ was filed on _____ as reissue application number _____

and was amended on _____
(If applicable)

I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR 1.56.

☐ I hereby claim foreign priority benefits under 35 U.S.C. 119(a)-(d) or (f), or 365(b). Attached is form PTO/SB/02B (or equivalent) listing the foreign applications.

I verily believe the original patent to be wholly or partly inoperative or invalid, for the reasons described below. (Check all boxes that apply.)

☐ by reason of a defective specification or drawing.

☒ by reason of the patentee claiming more or less than he had the right to claim in the patent.

☐ by reason of other errors.

At least one error upon which reissue is based is described below. If the reissue is a broadening reissue, such must be stated with an explanation as to the nature of the broadening:

Original Patent Claim 13 provides as follows:

A method of making an in-line skate comprising:
providing a single piece of metal suitable for forming
forming said piece of metal into a skate chassis having a top portion, a bottom portion and two sides extending in a length direction;
forming a plurality of apertures in the bottom portion of the chassis along its length direction;
coining a plurality of annular projections from said piece of metal in areas surrounding said apertures to form a plurality of spacers
extending from each side of the chassis toward the opposite side of the chassis;
rotatably mounting a plurality of wheels on axles extending through the apertures; and
mounting footwear to the top portion of the chassis.

Patentee has the right to claim a process of making an in-line skate that does not require providing a single piece of metal from which a plurality of apertures and a chassis are formed.

[Page 1 of 2]

This collection of information is required by 37 CFR 1.175. The information is required to obtain or retain a benefit by the public which is to file (and by the USPTO to process) an application. Confidentiality is governed by 35 U.S.C. 122 and 37 CFR 1.14. This collection is estimated to take 30 minutes to complete, including gathering, preparing, and submitting the completed application form to the USPTO. Time will vary depending upon the individual case. Any comments on the amount of time you require to complete this form and/or suggestions for reducing this burden, should be sent to the Chief Information Officer, U.S. Patent and Trademark Office, U.S. Department of Commerce, P.O. Box 1450, Alexandria, VA 22313-1450. DO NOT SEND FEES OR COMPLETED FORMS TO THIS ADDRESS. SEND TO: Commissioner for Patents, P.O. Box 1450, Alexandria, VA 22313-1450.

If you need assistance in completing the form, call 1-800-PTO-9199 and select option 2.

BEST AVAILABLE COPY



Under the Paperwork Reduction Act of 1995, no persons are required to respond to a collection of information unless it displays a valid OMB control number.

STATEMENT UNDER 37 CFR 3.73(b)Applicant/Patent Owner: TEAM MANUFACTURING, INC.Application No./Patent No.: 6,042,124 Filed/Issue Date: March 28, 2000Entitled: IN-LINE SKATE HAVING ONE PIECE CHASSIS AND WHEEL SPACERSTEAM MANUFACTURING, INC., a Corporation

(Name of Assignee)

(Type of Assignee, e.g., corporation, partnership, university, government agency, etc.)

states that it is:

1. ☒ the assignee of the entire right, title, and interest; or
2. ☐ an assignee of less than the entire right, title and interest.
The extent (by percentage) of its ownership interest is _____ %
in the patent application/patent identified above by virtue of either:

A. ☒ An assignment from the inventor(s) of the patent application/patent identified above. The assignment was recorded in the United States Patent and Trademark Office at Reel 012821, Frame 0886, or for which a copy thereof is attached.

OR

B. ☐ A chain of title from the inventor(s), of the patent application/patent identified above, to the current assignee as shown below:

1. From: _____ To: _____
The document was recorded in the United States Patent and Trademark Office at
Reel _____, Frame _____, or for which a copy thereof is attached.
2. From: _____ To: _____
The document was recorded in the United States Patent and Trademark Office at
Reel _____, Frame _____, or for which a copy thereof is attached.
3. From: _____ To: _____
The document was recorded in the United States Patent and Trademark Office at
Reel _____, Frame _____, or for which a copy thereof is attached.

☐ Additional documents in the chain of title are listed on a supplemental sheet.

☐ Copies of assignments or other documents in the chain of title are attached.

[NOTE: A separate copy (i.e., the original assignment document or a true copy of the original document) must be submitted to Assignment Division in accordance with 37 CFR Part 3, if the assignment is to be recorded in the records of the USPTO. See MPEP 302.08]

The undersigned (whose title is supplied below) is authorized to act on behalf of the assignee.

12/9/03
Date
310-639-0251
Telephone number

Ed Ellis

Typed or printed name

Ed Ellis

Signature

President

Title

This collection of information is required by 37 CFR 3.73(b). The information is required to obtain or retain a benefit by the public which is to file (and by the USPTO to process) an application. Confidentiality is governed by 35 U.S.C. 122 and 37 CFR 1.14. This collection is estimated to take 12 minutes to complete, including gathering, preparing, and submitting the completed application form to the USPTO. Time will vary depending upon the individual case. Any comments on the amount of time you require to complete this form and/or suggestions for reducing this burden, should be sent to the Chief Information Officer, U.S. Patent and Trademark Office, U.S. Department of Commerce, P.O. Box 1450, Alexandria, VA 22313-1450. DO NOT SEND FEES OR COMPLETED FORMS TO THIS ADDRESS. SEND TO: Commissioner for Patents, P.O. Box 1450, Alexandria, VA 22313-1450.

If you need assistance in completing the form, call 1-800-PTO-9199 and select option 2.



PTO/SB/51 (07-03)
Approved for use through 01/31/2004. OMB 0651-0033
U.S. Patent and Trademark Office; U.S. DEPARTMENT OF COMMERCE
Under the Paperwork Reduction Act of 1995, no persons are required to respond to a collection of information unless it displays a valid OMB control number.

(REISSUE APPLICATION DECLARATION BY THE INVENTOR, page 2)		Docket Number (Optional) 21321-0008	
All errors corrected in this reissue application arose without any deceptive intention on the part of the applicant.			
Note: To appoint a power of attorney, use form PTO/SB/81.			
Correspondence Address: Direct all communications about the application to:			
<input checked="" type="checkbox"/> Customer Number:		23,600	
OR			
<input type="checkbox"/> Firm or Individual Name			
Address			
Address			
City	State	Zip	
Country			
Telephone	Fax		
I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine and imprisonment, or both, under 18 U.S.C. 1001, and that such willful false statements may jeopardize the validity of the application, any patent issuing thereon, or any patent to which this declaration is directed.			
Full name of sole or first inventor (given name, family name) James F. Cheatham			
Inventor's signature <i>James F. Cheatham</i>		Date 12-9-03	
Residence 2109 Via Alamitos, Palos Verdes, CA		Citizenship US	
Mailing Address 2109 Via Alamitos, Palos Verdes, California 90274			
Full name of second joint inventor (given name, family name) Fred Milne			
Inventor's signature <i>Fred Milne</i>		Date 12-9-03	
Residence 7071 Warner Ave, Suite 447, CA		Citizenship US	
Mailing Address 7071 Warner Ave, Suite 447, Huntington Beach, California 92647			
Full name of third joint inventor (given name, family name) Orval L. Englebrecht			
Inventor's signature		Date	
Residence 1373 Midside St. Convina, CA		Citizenship US	
Mailing Address 1373 Midside St., Covina, California 91722			
<input type="checkbox"/> Additional joint inventors or legal representative(s) are named on separately numbered sheets forms PTO/SB/02A or 02LR attached hereto.			

[Page 2 of 2]

BEST AVAILABLE COPY

(REISSUE APPLICATION DECLARATION BY THE INVENTOR, page 2)		Docket Number (Optional) 21321-0008	
All errors corrected in this reissue application arose without any deceptive intention on the part of the applicant.			
Note: To appoint a power of attorney, use form PTO/SB/81.			
Correspondence Address: Direct all communications about the application to:			
<input checked="" type="checkbox"/> Customer Number:	23,600		
OR			
<input type="checkbox"/> Firm or Individual Name			
Address			
Address			
City	State	Zip	
Country			
Telephone	Fax		
I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine and imprisonment, or both, under 18 U.S.C. 1001, and that such willful false statements may jeopardize the validity of the application, any patent issuing thereon, or any patent to which this declaration is directed.			
Full name of sole or first inventor (given name, family name) James F. Cheatham			
Inventor's signature <i>James F. Cheatham</i>	Date 12-9-03		
Residence 2109 Via Alamitos, Palos Verdes, CA	Citizenship US		
Mailing Address 2109 Via Alamitos, Palos Verdes, California 90274			
Full name of second joint inventor (given name, family name) Fred Milne			
Inventor's signature <i>Fred Milne</i>	Date 12-9-03		
Residence 7071 Warner Ave, Suite 447 Huntington Beach, CA	Citizenship US		
Mailing Address 7071 Warner Ave, Suite 447, Huntington Beach, California 92647			
Full name of third joint inventor (given name, family name) Orval L. Englebrecht			
Inventor's signature <i>Orval L. Englebrecht</i>	Date 12/12/03		
Residence 1373 Midsite St. Covina, CA	Citizenship US		
Mailing Address 1373 Midsite St., Covina, California 91722			
<input type="checkbox"/> Additional joint inventors or legal representative(s) are named on separately numbered sheets forms PTO/SB/Q2A or Q2LR attached hereto.			

[Page 2 of 2]

5001 W FLORIDA AVE
SPACE 468
HEMET CA. 92545

BEST AVAILABLE COPY